



Type 8045 can be combined with...



Type S020 **INSERTION** T-fitting



Type S020 Spigot

The electromagnetic flow meter Type 8045 has been designed for pipes with diameters ranging from DN 06 to DN 400 and liquids having a conductivity $> 20 \mu S/cm$.

The transmitter has a display, a keyboard and provides 4-20 mA, relay and pulse outputs;

The version with a stainless steel sensor has been designed for applications with high pressures (PN16) and high temperatures (up to

The version with Alloy C22 electrodes has been designed for applications with aggressive fluids (chemicals) and especially sea water applications.

Electromagnetic Flow Transmitter

- Sensor in solid state technology
- Shows both flow rate and volume
- Simulation: all output signals provided without the need for real flow
- Clean in place (CIP), FDA approved
- Version with Alloy C22 electrodes



Type 2030 Diaphragm valve

Repeatability



Type 2712 Globe control valve with TopControl



Type 8644 Valve islands with electronic I/O



with tope	difficition electronic i/ O		
Technical data			
General data			
Compatibility with fittings S020 (see corresponding data sheet)			
Materials			
Housing, cover, nut			
PVDF sensor version	PC (glass fibre reinforced for housing)		
St.St. sensor version	PPA (glass fibre reinforced)		
Front panel foil	Polyester		
Protection lid	PSU		
Screws / Seal / Cable glands	Stainless steel / EPDM / PA		
Wetted parts materials			
Sensor armature	PVDF or Stainless steel 1.4404/316L		
Electrodes	Stainless steel 1.4404/316L or Alloy C22		
Gaskets	FKM (FDA agreements)		
Earth ring (PVDF sensor version)	Stainless steel 1.4404/316L or Alloy C22		
Electrode holder (St.St. sensor version)	PEEK (FDA agreements)		
Electrical connections	Cable glands M20 x 1.5 (for max. 1.5 mm2 cross-section, shielded)		
Complete device data (Fitting S	020 + transmitter)		
Pipe diameter	DN 06 to 400		
Measuring range	0.2 to 10 m/s		
Sensor element	Electrodes		
Fluid temperature			
PVDF sensor version	0 up to 80°C (depends on fitting)		
St.St. sensor version	-15 up to 110°C (depends on fitting)		
Fluid pressure max.	see pressure/temperature diagram		
PVDF sensor version	PN10		
St.St. sensor version	PN10 (with plastic fitting) - PN16 (with metal fitting)		
Conductivity	min. 20 μS/cm		
Accuracy	(for measured value from 1 to 10 m/s)		
Teach-In	≤ ±2% of Reading¹)		
Standard K-factor	≤ ±4% of Reading¹)		
Linearity	≤ ±(1% of Reading + 0.1% of F.S.*)¹¹		

≤ 0.25% of Reading¹⁾

¹⁾ Under reference conditions i.e. measuring fluid=water, ambient and water temperature=20°C, applying the minimum inlet and outlet pipe straights, matched inside pipe

^{*} F.S.= of Full scale (10 m/s)



Electrical data				
Power supply 18-36 V DC filtered and regulated (3 wires)				
Reversed polarity of DC	protected			
Current consumption	≤ 300 mA			
Output Pulse Relay (programmable) (option)	NPN and PNP, open collector, galvanic insulation, max. 250 Hz, up to 36 V DC, 100 mA max., protected against short-circuits and polarity reversals. 2 normally open relays, freely adjustable, 250 V AC, 3 A or 30 V DC, 3 A (resistive load), max. cutting power of 750 VA (resistive load); Hysteresis thresholds. Relay 2 programmable for a flow direction detection			
Process value	4-20 mA, max. loop impedance: 1300 Ω at 30 V DC, 1000 Ω at 24 V DC, 700 Ω at 18 V DC			

Environment			
Ambient temperature	-10 up to +60°C (operating) -20 up to +60°C (storage)		
Relative humidity	< 80%, non condensated		
Altitude max. for operating	2000 m		

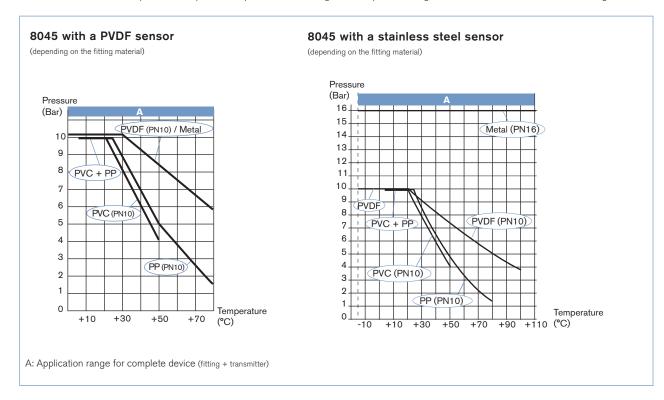
Standards, directives and approvals			
Protection class	IP65		
Standards and directives EMC Low voltage	EN 50081-1(1992), EN 50081-2(1995) EN 61010-1 (1995)		
Pressure Vibration Shock	Complying with article 3 of §3 from 97/23/CE directive.* EN 60068-2-6 EN 60068-2-27		

^{*} For the 97/23/CE pressure directive, the device can only be used under following conditions (depend on max. pressure, pipe diameter and fluid).

Type of fluid	Conditions
Fluid group 1, §1.3.a	Forbidden
Fluid group 2, §1.3.a	DN≤32, or DN>32 and PN*DN ≤1000
Fluid group 1, §1.3.b	PN*DN ≤2000
Fluid group 2, §1.3.b	DN≤200, or PN≤10 or PN*DN ≤5000

Pressure / Temperature diagram

Please be aware of the fluid pressure-temperature dependence according to the respective fitting+transmitter material as shown in the diagrams.





Sofware main features

- International measuring units
- Choice of the display language
- Teach-In for a better accuracy, or K-factor
- 4-20 mA current output
- Pulse output
- 2 relays (option)
- Detection of flow direction possible with the relay 2
- Filter function
- Reset of the main totalizer
- Simulation mode to adjust Zero and Span and simulate flow in dry-run condition

Possible applications

Flow control of fluids, contaminated or not:

- Waste water treatment
- Flow control of drinking water (FDA approval)
- Laundries: measurement and control of the water consumption
- Swimming pools: pump protection and flow control
- Food-processing industry: monitoring of the cleaning cycles (FDA approval)
- Irrigation
- Application with sea water: desalination, fish farms

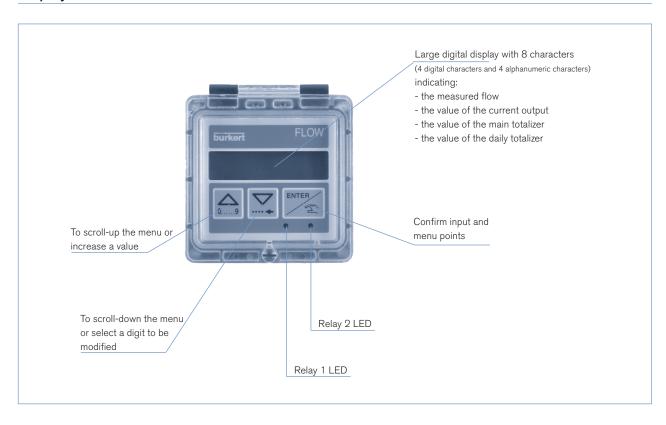
Design



The E-shaped magnetic system inside the sensor induces a magnetic field into the fluid, which is perpendicular to the direction of flow. Two electrodes are in galvanic contact with the liquid. Based on the Faraday law a voltage can be measured between these electrodes once a liquid (min. conductivity of 20 µS/cm) flows along the pipe. This voltage is proportional to the flow velocity.

Using the K-factor for the individual pipe diameter the speed of flow is converted into volume per time.

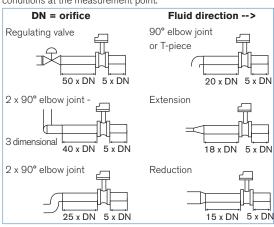
Display

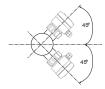




Installation

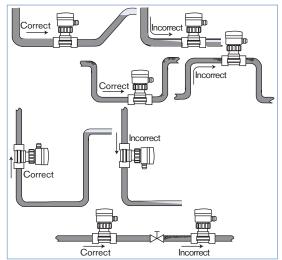
The 8045 transmitter can easily be installed into any Bürkert INSERTION fitting system (S020) by just fixing the main nut. Minimum straight upstream and downstream distances must be observed. According to the pipe's design, necessary distances can be bigger or use a flow conditioner to obtain the best accuracy. For more information, please refer to EN ISO 5167-1. EN ISO 5167-1 prescribes the straight inlet and outlet distances that must be complied with when installing fittings in pipe lines in order to achieve calm flow conditions. The most important layouts that could lead to turbulence in the flow are shown below, together with the associated prescribed minimum inlet and outlet distances. These ensure calm, problem-free measurement conditions at the measurement point.





It is advisable to mount the transmitter at a 45° angle to the horizontal centre of the pipe to avoid having deposits on the electrodes and false measurements due to air bubbles.

The flow rate transmitter can be installed into either horizontal or vertical pipes. Mount the 8045 transmitter in these correct ways to obtain an accurate flow measurement.



Pressure and temperature ratings must be respected according to the selected fitting material.

The suitable pipe size is selected using the diagram Flow / Velocity / DN.

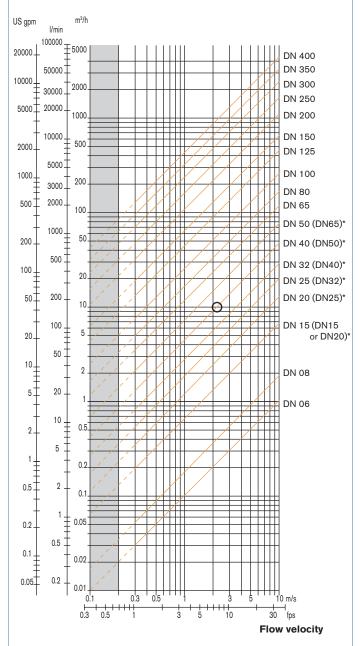
The flow transmitter is not designed for gas flow measurement.

Selection of fitting / pipe size

Example:

- Specification of nominal flow: 10 m³/h
- Ideal flow velocity: 2...3 m/s
- For these specifications, the diagram indicates a pipe size of DN40 [or DN50 for (*) mentioned fittings]

Flow rate

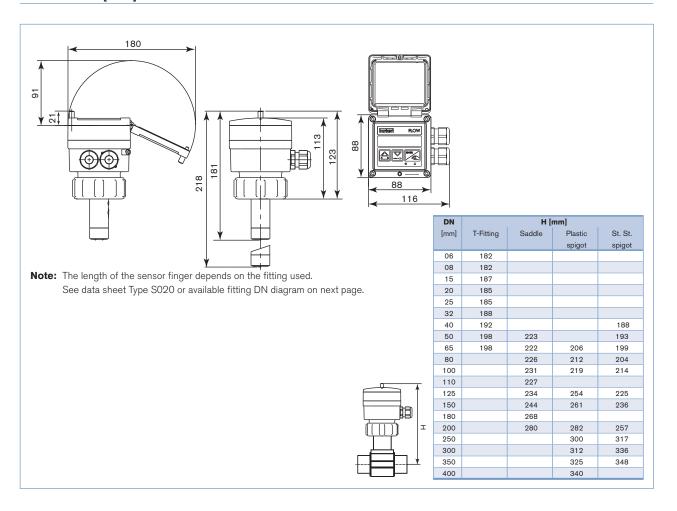


- * for following fittings:
- with external threads acc. to SMS 1145
- with weld-ends acc. to SMS 3008, BS 4825 / ASME BPE or DIN 11850 Series 2
- TriClamp® acc. to SMS 3017 / ISO 2852, BS 4825 / ASME BPE or DIN 32676

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Dimensions [mm]



Ordering chart for transmitter Type 8045 - for fitting S020 (see corresp. data sheet)

Voltage supply	Output	Relays	Housing material	Gaskets	Sensor version	Electrode material	Electrical	Item no.
18-36 V DC	4-20 mA,	No	PC	FKM	short, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 498
	pulse				long, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 499
		2	PC FK	PC FKM	short, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 506
					long, PVDF	Stainless steel	2 cable glands M20 x 1.5	426 507
		No	PPA	FKM	short, stainless steel	Stainless steel	2 cable glands M20 x 1.5	449 670
					long, stainless steel	Stainless steel	2 cable glands M20 x 1.5	449 672
		2	PPA	FKM	short, stainless steel	Stainless steel	2 cable glands M20 x 1.5	449 671
					long, stainless steel	Stainless steel	2 cable glands M20 x 1.5	449 673
		No	PC	FKM	short, PVDF	Alloy C22	2 cable glands M20 x 1.5	558 675
		No	PC	FKM	long, PVDF	Alloy C22	2 cable glands M20 x 1.5	558 676

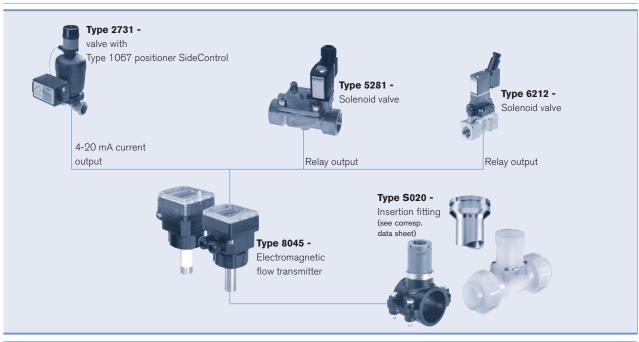
Note: 1 Kit 558 102 is supplied with each transmitter.



Ordering chart - accessories for transmitter Type 8045 (has to be ordered separately)

Specifications	Item no.	
Set with 2 cable glands M20 x 1.5 + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M20 x 1.5 + 2 multiway seals 2 x 6 mm	449 755	
Set with 2 reductions M20 x 1.5 /NPT1/2" + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M20 x 1.5		
Set with 1 stopper for unused cable gland M20 x 1.5 +1 multiway seal 2 x 6 mm for cable gland + 1 green FKM gasket for the sensor + 1 mounting instruction sheet		
Ring	619 205	
PC union nut	619 204	
PPA union nut	440 229	
Set with 1 green FKM + 1 black EPDM gasket	552 111	
Calibration certificate	550 676	
FDA - Approval	449 788	

Interconnection possibilities with other Bürkert flow sensors



g DN	T-fitting S020	DN 06 DN65 (1) Short sensor	
Fitting	Welding tab S020	DN50 Short sensor	DN200 DN350 Long sensor
S020	Fusion spigot S020	DN65 DN100 Short sensor	DN400 Long sensor
ilable	Screw-on S020	DN100	DN400 Long sensor
Avail	Saddle S020	DN50 Long senso	DN200

(1) DN 06 and DN 08 in stainless steel only

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www.burkert.com

In case of special application conditions, please consult for advice.

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